

DIVISION C : MANUFACTURING

This Division includes all establishments mainly engaged in manufacturing the various categories of products summarised below.

2 The term 'manufacturing' is used here in the broad sense to relate to the physical or chemical transformation of materials or components into new products, whether the work is performed by power-driven machines or by hand.

3 The conceptual treatment of such activities as repair, installation, assembly, blending, bottling and packing is discussed in Chapter 5. However, in the summary which follows below an indication is given (by no means comprehensive) of the treatment of particular repair, installation, blending, assembly, packing, bottling or other activities which are typically carried on outside the scope of this Division in an attempt to more clearly describe the activity contents of this Division.

4 Broadly, then, this Division includes all establishments mainly engaged in manufacturing:

a Food, beverages or tobacco products (Subdivision 21). Excluded are establishments mainly engaged in sun-drying fruit, processing fish aboard vessels which also catch fish (these are included in Division A), in washing or packing fresh fruit, pulping or other processing of eggs, bottling wine or spirits, repacking flour, cereal food products, dried fruits or in blending or repacking tea (these are included in Subdivision 47 in Division F). However, milk receiving depots treating milk by grading, testing, filtering or cooling and milk distribution depots mainly engaged in bulk handling of milk are included in this Subdivision.

b Textiles, clothing and footwear (Subdivisions 23 and 24) including establishments mainly engaged in cotton ginning or other preparation of fibres for further processing. Excluded are establishments mainly engaged in making or installing curtains, in mens or womens custom tailoring or dressmaking or in boot and shoe repairing (these are included in Subdivision 48 in Division F) or in installing blinds or laying carpets or other floor coverings (these are included in Division E). Establishments mainly engaged in contract packing of textiles, clothing and footwear are included in Division I.

c Wood products and furniture (Subdivision 25). Excluded are establishments mainly engaged in hewing or rough shaping of railway sleepers, posts, etc. in the forest (these are included in Division A) or in fabrication of joinery at construction sites, erecting prefabricated wooden buildings or installing wooden framed windows (these are included in Division E). Establishments mainly engaged in contract packing wooden products and furniture are included in Division I.

d Paper or paper products (Subdivision 26), including establishments mainly engaged in publishing or in publishing and printing newspapers, magazines, books, music, maps, etc., or in providing printing trade services,

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such as electrotyping and bookbinding. Establishments mainly engaged in contract packing of paper and paper products are included in Division I.

e Chemical, plastic, coal, petroleum, glass, clay, cement or other non-metallic mineral products (Subdivisions 27 and 28 and Group 347 in Subdivision 34). Excluded are establishments mainly engaged in screening, crushing, dressing or other rudimentary treating of minerals, construction materials, etc., in briquetting coal or in purifying natural gas (these are included in Division B), or in blending lubricating oils and greases or in glazing (these are included in Subdivision 47 in Division F). Establishments mainly engaged in plastering, in manufacturing and/or laying of hotmix bituminous paving or in the installation of insulation materials or of bituminous roofing materials are included in Division E. Establishments mainly engaged in contract packing of chemical, plastic, glass etc., products are included in Division I.

f Metals and metal products including machinery, transport or other equipment, scientific apparatus, and household appliances (Subdivisions 29, 31, 32 and 33), leather or rubber products, ophthalmic articles, jewellery, sporting equipment, etc. (Groups 345, 346 and 348 in Subdivision 34). Excluded are establishments mainly engaged in iron ore pelletising or in dressing or other preliminary treating of metallic ores (these are included in Division B), in repairing motor vehicles (except establishments mainly engaged in engine reconditioning - these are included in Division C), most types of household appliances, lawn mowers, marine outboard engines, toys, sporting equipment, photographic equipment, watches, clocks and jewellery, etc., (these are included in Subdivision 48 in Division F), in repairing tractors, farm and construction machinery or business machines (these are included in Subdivision 47 in Division F), in the erection or on-site assembly (from prefabricated components) of boilers, industrial furnaces, heavy electrical machinery, metal silos and storage tanks or structural steel, or in the installation of radio or T.V. broadcasting equipment, telephone or telegraph equipment, hot water systems, domestic exhaust fans, heating, refrigeration and airconditioning equipment, fire alarm and sprinkler systems, metal awnings, screens or windows, etc., (these are included in Division E). Establishments mainly engaged in contract packing of metal products, tools, household appliances, sporting equipment, etc., are included in Division I.

5 In general the manufacture of parts or components is a primary activity of the same class as the manufacture of the finished product except where the manufacture of parts or components is specifically shown as a primary activity of another class.

6 In some instances two or more activities are vertically integrated in the one manufacturing establishment in that the products of one activity are used as materials in the other. In these cases establishments are generally included in the class to which the final activity is primary. In some cases, however, the classes have been defined so that certain establishments are included in the class to which the initial activity is primary. This occurs for example in the case of Class 2345 Cotton Yarns and Broadwoven Fabrics.

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DIVISION C : MANUFACTURING

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO

Group	Class	Title and Description
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211

MEAT PRODUCTS

2115 MEAT (EXCEPT SMALLGOODS OR POULTRY)

This class consists of establishments mainly engaged in slaughtering animals (except poultry), boning, freezing, preserving or packing meat (except poultry), canning meat (except bacon or ham), manufacturing sausage casings, gut materials, fertilisers or meals from abattoir by-products (except from products of poultry slaughtering), or rendering tallow.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in slaughtering, dressing, packing (except canning) or freezing poultry are included in Class 2116; (b) in manufacturing or canning bacon or ham are included in Class 2117; (c) in manufacturing refined animal oils or fats (except neatsfoot oil) are included in Class 2140; and (d) in manufacturing musical instrument strings or surgical sutures from animal gut are included in Class 3487.

Primary Activities

Abattoir operation (except poultry slaughter house)	Manures or fertilisers of animal origin mfg (without added chemical fertilisers)
Animal glands packing and freezing	Meat boning (except poultry)
Animal oils or fats, unrefined, mfg	Meat, canned, mfg (except bacon or ham)
Beefburgers, frozen mfg (except pre-cooked)	Meat, dehydrated, mfg (except poultry)
Blood and bone fertilisers mfg	Meat extracts or essences mfg
Buffalo meat mfg	Meat mfg (except bacon, ham or uncanned poultry)
Bungs, caps or weasands mfg	Meat or bone meal mfg (except fish, poultry or whale meal)
Casings mfg (animal origin)	Meat packing (except poultry)
Frozen meat mfg (except poultry)	Meats, canned mixed, mfg (incl. canned sausages or camp pie)
Gut materials, hand or machine split, mfg (for further processing)	Pork, fresh, mfg
Kangaroo or wallaby meat mfg	Poultry meat, canned, mfg
Knackery operation	Rabbit meat mfg
Liver meal mfg (except poultry)	Sausage casings mfg (animal origin)

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
211		<u>MEAT PRODUCTS</u> - contd
	2115	MEAT (EXCEPT SMALLGOODS OR POULTRY) - contd Primary Activities - contd Sausage skins mfg (animal origin) Tallow, edible or inedible, rendering (except refining) Slaughtering animals (except poultry) Tripe mfg Surgical gut, partly processed, mfg
	2116	POULTRY This class consists of establishments mainly engaged in slaughtering, dressing, freezing or packing (except canning) poultry or in manufacturing smallgoods from poultry meat. EXCLUSIONS/REFERENCES: Establishments mainly engaged in canning poultry are included in Class 2115. Primary Activities Abattoir operation (poultry) Poultry meat mfg (except canned) Chicken slaughtering or dressing Poultry packing (except canning) Croquettes mfg (from poultry meat) Poultry slaughtering or dressing Frozen poultry mfg Smallgoods mfg (from poultry meat) Meals, poultry offal, mfg
	2117	BACON, HAM AND SMALLGOODS N.E.C. This class consists of establishments mainly engaged in manufacturing bacon or ham (including canned bacon or ham), smallgoods (except from poultry meat), or prepared meat products n.e.c. or in rendering lard. EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing smallgoods from poultry meat are included in Class 2116; (b) in refining lard are included in Class 2140; and (c) in manufacturing meat paste (including ham paste) are included in Class 2176.

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
211		<u>MEAT PRODUCTS</u> - contd
	2117	BACON, HAM AND SMALLGOODS N.E.C. - contd
		Primary Activities
		Bacon, canned, green or smoked, mfg
		Corned meat mfg (except canned)
		Croquettes mfg n.e.c.
		Frankfurts mfg
		Ham, canned, cooked green or smoked, mfg
		Hamburgers, precooked, mfg
		Lard rendering (except refining)
		Meat, cooked, mfg (except poultry)
		Meat specialities mfg n.e.c.
		Sausages mfg (except canned or from poultry meat)
		Saveloys mfg
		Smallgoods mfg n.e.c.
212		<u>MILK PRODUCTS</u>
	2121	LIQUID MILK AND CREAM
		This class consists of establishments mainly engaged in grading, filtering, testing or chilling fresh liquid whole milk or cream, or manufacturing, bottling or cartoning pasteurised liquid whole milk, flavoured liquid whole milk, liquid skim milk, cream, sour cream, cultured buttermilk or yoghurt.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing unsweetened condensed, concentrated or evaporated skim milk or buttermilk are included in Class 2122; (b) in manufacturing standardised liquid milk are included in Class 2123; and (c) in manufacturing canned cream or condensed, concentrated or evaporated milk (except unsweetened skim milk or buttermilk) are included in Class 2125.
		Primary Activities
		Buttermilk, cultured, bottling or cartoning
		Buttermilk, cultured, mfg
		Cream, pasteurised, bottling or cartoning
		Cream, pasteurised, mfg (except canned)
		Flavoured liquid whole milk bottling or cartoning
		Flavoured liquid whole milk mfg
		Milk, processed liquid, bottling or cartoning (except standardised, condensed, concentrated or evaporated milk, or liquid buttermilk)

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
212		<u>MILK PRODUCTS</u> - contd
	2121	LIQUID MILK AND CREAM - contd
		Primary Activities - contd
		Milk, processed liquid, mfg (except standardised, condensed, concentrated or evaporated milk, or liquid buttermilk)
		Milk receiptal or distribution depot operation Skim milk, liquid, mfg Sour cream mfg Yoghurt mfg
	2122	BUTTER
		This class consists of establishments mainly engaged in manufacturing butter, casein, anhydrous milk fat (butteroil), clarified butter (ghee), buttermilk (except cultured), or dried skim milk (including unsweetened condensed, concentrated or evaporated skim milk).
		Primary Activities
		Anhydrous milkfat mfg (butteroil)
		Buttermilk, unsweetened condensed, mfg (incl. concentrated or evaporated)
		Butter, clarified, mfg (ghee)
		Casein mfg (except hardened)
		Butter mfg
		Skim milk based stock feed, dried protein enriched, mfg
		Butter powder mfg
		Skim milk, dried, mfg
		Buttermilk, dried, mfg
		Skim milk, unsweetened condensed, mfg (incl. concentrated or evaporated)
		Buttermilk, liquid, mfg (except cultured)
	2123	CHEESE
		This class consists of establishments mainly engaged in manufacturing cheese, cheese products or whey.
		Primary Activities
		Cheddar cheese mfg
		Grating cheese mfg
		Cheese mfg
		Processed cheese mfg
		Cheese paste mfg
		Soft cheese mfg
		Cheese spread mfg
		Standardised liquid milk mfg
		Cottage cheese mfg
		Whey or whey powder mfg
		Cream cheese mfg

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
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212 MILK PRODUCTS - contd

2124 ICE CREAM AND FROZEN CONFECTIONS

This class consists of establishments mainly engaged in manufacturing ice cream or frozen confections.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing ice cream mixes or milk based soft serve mixes are included in Class 2125.

Primary Activities

Confections, frozen, mfg	Milk ices mfg
Ice cream mfg	Water ices or fruit ices, frozen, mfg

2125 MILK PRODUCTS N.E.C.

This class consists of establishments mainly engaged in manufacturing condensed, concentrated or evaporated milk or milk products (except unsweetened condensed, concentrated or evaporated skim milk or buttermilk), full cream milk powder, infants' and invalids' milk based health beverages in powder form, ice cream mixes, milk based soft serve mixes, canned milk or cream, or milk products n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing unsweetened condensed, concentrated or evaporated skim milk or buttermilk are included in Class 2122.

Primary Activities

Baby foods, milk based, mfg (in powder form)	Milk based mixes mfg (for soft serves or thick shakes)
Cream, canned, mfg	Milk, canned liquid, mfg
Health beverages, infants or invalids milk based, mfg (in powder form)	Milk, condensed or concentrated, mfg (except unsweetened skim milk or buttermilk)
Ice cream mix, liquid or dried, mfg	Milk, evaporated, mfg (except unsweetened skim milk or buttermilk)
Lactose mfg	Milk or cream, liquid, canning
Malt extract mfg	Milk powder, full cream, mfg
Malted milk powder mfg	Milk products mfg n.e.c.
Milk and coffee mixtures, condensed or concentrated, mfg	Sugar of milk mfg

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DIVISION C.: MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
213		<u>FRUIT AND VEGETABLE PRODUCTS</u>
	2131	FRUIT PRODUCTS
		This class consists of establishments mainly engaged in manufacturing canned, bottled, preserved, quick frozen or dried (except sun-dried) fruit products. This class also includes establishments mainly engaged in canning or bottling fruit products.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in sun-drying fruit are included in the appropriate classes of Group 013; (b) in manufacturing, canning, bottling or cartoning fruit juices or fruit juice drinks of less than single strength are included in Class 2185; and (c) in packing fresh fruit are included in Class 4764.
		Primary Activities
		Candied or preserved peel mfg Fruit juices, single strength or concentrated, mfg
		Coconut, dessicated, mfg mfg
		Crystallised or glace fruit or peel mfg Fruit pulp, puree or spreads, mfg
		Dehydrated or evaporated fruit mfg (except sun-dried) Fruit salad, canned or bottled, mfg
		Fruit, canned or bottled, mfg Fruit salad, fresh, mfg (in plastic containers)
		Fruit canning or bottling Jam canning or bottling
		Fruit drying (except sun-drying) Jam mfg (incl. conserves, jellies or fruit spreads)
		Fruit, frozen, mfg Marmalade mfg
		Fruit juices, single strength or concentrated, canning or bottling Preserved fruit mfg (except sun-dried)
	2132	VEGETABLE PRODUCTS
		This class consists of establishments mainly engaged in manufacturing canned, bottled, preserved, quick frozen or dehydrated vegetable products, (including soups, sauces or pickles) or mixed meat and vegetable or cereal products. This class also includes establishments mainly engaged in canning or bottling vegetable products.

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description																												
213		<u>FRUIT AND VEGETABLE PRODUCTS</u> - contd																												
	2132	VEGETABLE PRODUCTS - contd																												
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing Worcestershire sauce, or potato crisps or similar snack foods are included in Class 2176; and (b) in manufacturing wine vinegar are included in Class 2188.																												
		Primary Activities																												
		<table> <tbody> <tr> <td>Baby foods, canned or bottled, mfg (except milk based)</td> <td>Sauces mfg (packeted, canned or bottled; except Worcestershire sauce)</td> </tr> <tr> <td>Baked beans mfg</td> <td>Sauerkraut mfg</td> </tr> <tr> <td>Chilli sauce mfg</td> <td>Soup mfg</td> </tr> <tr> <td>Chutneys or relishes mfg</td> <td>Soup, prepared dry, mfg</td> </tr> <tr> <td>Health, invalid or baby foods mfg (cereal based)</td> <td>Spaghetti, canned, mfg</td> </tr> <tr> <td>Horseradish sauce mfg</td> <td>Split peas mfg</td> </tr> <tr> <td>Ketchup mfg</td> <td>Sweetcorn, canned, mfg</td> </tr> <tr> <td>Mixed meat and cereals, canned or bottled, mfg</td> <td>Tomato products mfg</td> </tr> <tr> <td>Mixed meat and vegetables, canned or bottled, mfg</td> <td>Vegetable canning or bottling</td> </tr> <tr> <td>Olives, preserved, mfg</td> <td>Vegetable juices or soups canning or bottling</td> </tr> <tr> <td>Onions, canned, mfg</td> <td>Vegetable juices or soups mfg</td> </tr> <tr> <td>Pickles mfg</td> <td>Vegetable salads, fresh, mfg (in plastic or similar containers)</td> </tr> <tr> <td>Potato shapes mfg (except crisps or flakes)</td> <td>Vegetables, preserved, mfg (incl. canned, dehydrated, dried or quick-frozen)</td> </tr> <tr> <td>Rice preparations, canned, mfg</td> <td>Vinegar mfg (except wine vinegar)</td> </tr> </tbody> </table>	Baby foods, canned or bottled, mfg (except milk based)	Sauces mfg (packeted, canned or bottled; except Worcestershire sauce)	Baked beans mfg	Sauerkraut mfg	Chilli sauce mfg	Soup mfg	Chutneys or relishes mfg	Soup, prepared dry, mfg	Health, invalid or baby foods mfg (cereal based)	Spaghetti, canned, mfg	Horseradish sauce mfg	Split peas mfg	Ketchup mfg	Sweetcorn, canned, mfg	Mixed meat and cereals, canned or bottled, mfg	Tomato products mfg	Mixed meat and vegetables, canned or bottled, mfg	Vegetable canning or bottling	Olives, preserved, mfg	Vegetable juices or soups canning or bottling	Onions, canned, mfg	Vegetable juices or soups mfg	Pickles mfg	Vegetable salads, fresh, mfg (in plastic or similar containers)	Potato shapes mfg (except crisps or flakes)	Vegetables, preserved, mfg (incl. canned, dehydrated, dried or quick-frozen)	Rice preparations, canned, mfg	Vinegar mfg (except wine vinegar)
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Rice preparations, canned, mfg	Vinegar mfg (except wine vinegar)																													
214		<u>MARGARINE AND OILS AND FATS N.E.C.</u>																												
	2140	MARGARINE AND OILS AND FATS N.E.C.																												
		This class consists of establishments mainly engaged in manufacturing crude vegetable or marine oils, fats, cake or meal, margarine, compound cooking oils or fats, blended table or salad oils, or refined or hydrogenated oils or fats n.e.c.																												

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
214		<u>MARGARINE AND OILS AND FATS N.E.C.</u> - contd
	2140	MARGARINE AND OILS AND FATS N.E.C. - contd
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing unrefined animal oils or fats (except neatsfoot oil) or in rendering tallow are included in Class 2115; (b) in rendering lard are included in Class 2117; and (c) in distilling or refining essential oils are included in Class 2768.
		Primary Activities
		Animal oils, refined, mfg Biscuit oils or fats, blended or emulsified, mfg Candlenut oil or meal mfg Castor oil or meal mfg Coconut meal or cake mfg Coconut oil, liquid or solidified, mfg Cod liver oil mfg Cooking oils or fats, blended or emulsified, mfg Cotton linters mfg Cotton seed oil, meal or cake mfg Deodorised vegetable oils mfg Edible oils or fats, blended or emulsified, mfg Fish liver oils mfg Fish or other marine animal oils or meal mfg Frying oils or fats, blended or emulsified, mfg Grape seed oil mfg Hydrogenated vegetable oils mfg Lard, refined, mfg Linseed oil, meal or cake mfg Maize germ oil or meal mfg Margarine mfg Oleo oil or stearine mfg Olive oil mfg Palm oil mfg Peanut oil, meal or cake mfg Rape seed oil, meal or cake mfg Safflower seed oil, meal or cake mfg Shark oil or meal mfg Soya bean oil, meal or cake mfg Sunflower seed oil, meal or cake mfg Tallow, refined, mfg Tobacco seed oil mfg Tung oil or meal mfg Vegetable meal mfg Vegetable oils mfg Whale oil or meal mfg

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
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215		<u>FLOUR MILL AND CEREAL FOOD PRODUCTS</u>
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	2151	FLOUR MILL PRODUCTS
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This class consists of establishments mainly engaged in milling flour (except cornflour or rice flour).

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
 (a) in manufacturing cornflour are included in Class 2152; (b) in manufacturing milled rice, rice flour, meal or offal, hulled or shelled oats, oatmeal for human consumption, prepared cereal breakfast foods or self raising flour are included in Class 2153; (c) in manufacturing prepared animal or bird foods from cereals, or in manufacturing cereal meal, grain offal or crushed grain for use as fodder (from whole grain, except from rice or rye) are included in Class 2175; and (d) in re-packing flour or cereal foods are included in Class 4769.

Primary Activities

Atta flour mfg	Rye flour, meal or offal mfg (except prepared breakfast food)
Barley meal or flour mfg (for human consumption; except prepared breakfast food)	Sausage binder or similar meal mfg (from wheat)
Bran, wheaten, mfg (except prepared breakfast food)	Semolina mfg
Flour, wheat, mfg (except self-raising flour)	Wheat germ mfg
Pollard mfg (from wheat, barley or rye)	Wheat meal mfg (for human consumption; except prepared breakfast food)

2152		STARCH, GLUTEN AND STARCH SUGARS
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This class consists of establishments mainly engaged in manufacturing cereal starch, gluten, starch sugars or arrowroot.

Primary Activities

Arrowroot mfg	Glucose mfg
Cornflour mfg	Gluten mfg
Dextrin mfg	Starch mfg
Dextrose mfg	Starch sugars mfg

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
215		<u>FLOUR MILL AND CEREAL FOOD PRODUCTS</u> - contd
	2153	CEREAL FOODS AND BAKING MIXES
		This class consists of establishments mainly engaged in manufacturing prepared cereal breakfast foods, pasta, milled rice, rice flour, meal or offal, hulled or shelled oats, oatmeal for human consumption, self raising flour, prepared baking mixes, jelly crystals or custard powder.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing prepared animal or bird foods from cereals, or in manufacturing cereal meal, grain offal or crushed grain for use as fodder (from whole grain, except from rice or rye) are included in Class 2175; and (b) in repacking cereal food products are included in Class 4769.
		Primary Activities
		Baking mixes, prepared, mfg Baking powder mfg Batter mixes mfg Bread dough, frozen, mfg Bread mixes, dry, mfg Cake mixes mfg Cereal breakfast foods, prepared, mfg Cereal foods mfg n.e.c. Crumbs mfg (made from cereal food; except biscuit or bread-crumbs) Custard powder mfg Desserts, prepared, mfg (in dry form) n.e.c. Farina mfg Granulated or rolled breakfast foods mfg Jelly crystals mfg Macaroni mfg Milled rice mfg
		Muesli mfg Noodles mfg Oatmeal mfg (for human consumption) Oats, hulled or shelled, mfg Oats, kilned or unkilned, mfg Pasta mfg Pastry dough, frozen, mfg Pastry mixes mfg Pizza mix mfg Porridge mfg Ravioli mfg Rice flour, meal or offal mfg Rice, polished or unpolished, mfg Sago mfg Scone mixes mfg Self raising flour mfg Spaghetti mfg (except canned) Tapioca mfg Vermicelli mfg

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DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
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216		<u>BREAD, CAKES AND BISCUITS</u>
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	2161	BREAD
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This class consists of establishments mainly engaged in manufacturing bread. It also includes establishments mainly engaged in selling bread, baked on their premises, directly to the general public either by home service delivery or from the bakery itself.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing unleavened bread are included in Class 2163.

Primary Activities

Bread bakery operation (selling bread, baked on its premises, to the general public)	Bread mfg Bread rolls mfg Fruit loaf mfg Hamburger buns mfg
Breadcrumbs mfg	Rye bread mfg

	2162	CAKES AND PASTRIES
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This class consists of establishments mainly engaged in manufacturing cakes, pastries, pies or similar bakery products (including canned or frozen bakery products).

EXCLUSIONS/REFERENCES: Establishments mainly engaged in selling cakes or pastries, produced on their premises, directly to the general public are included in Class 4885.

Primary Activities

Cakes, canned, mfg	Pastries, frozen, mfg
Cakes, frozen, mfg	Pastry mfg (except frozen pastry dough)
Cakes or pastries mfg	Pies mfg
Crumpets mfg	Plum pudding mfg
Doughnuts mfg	
Meat pies mfg	

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SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
216		<u>BREAD, CAKES AND BISCUITS</u> - contd
	2163	BISCUITS
		This class consists of establishments mainly engaged in manufacturing biscuits (including unleavened bread).
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing dog biscuits are included in Class 2175.
		Primary Activities
		Biscuit crumbs mfg Rusks mfg
		Biscuits mfg (except Shortbread biscuits
		dog biscuits) mfg
		Ice cream cones or Unleavened bread mfg
		wafers mfg
217		<u>OTHER FOOD PRODUCTS</u>
	2171	RAW SUGAR
		This class consists of establishments mainly engaged in manufacturing raw or unrefined sugar, or molasses.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing refined sugar, treacle or icing sugar are included in Class 2176.
		Primary Activities
		Cane syrup mfg Raw sugar mfg
		Molasses mfg Sugar, unrefined, mfg
	2173	CONFECTIONERY AND COCOA PRODUCTS
		This class consists of establishments mainly engaged in manufacturing sugar confectionery, chocolate or cocoa products.
		Primary Activities
		Boiled sweets mfg Cocoa powder mfg
		Chewing gum mfg Cocoa products mfg
		Chocolate mfg Confectionery, sugar,
		Chocolates mfg mfg (except crystallised
		Cocoa butter mfg or glace fruit)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
217		<u>OTHER FOOD PRODUCTS</u> - contd
	2173	CONFECTIONERY AND COCOA PRODUCTS - contd
		Primary Activities - contd
		Cooking chocolate mfg Marzipan mfg
		Drinking chocolate mfg Nuts, candied, mfg
		Licorice candy mfg Popcorn, candied, mfg
		Marshmallows mfg Toffees mfg
	2174	PROCESSED SEAFOODS
		This class consists of establishments mainly engaged in processing fish or other seafoods. This class also includes establishments mainly engaged in operating vessels which process but do not catch fish or other seafoods.
		<u>EXCLUSIONS/REFERENCES:</u> Establishments mainly engaged: (a) in operating vessels which both catch and process fish or other seafoods are included in the appropriate classes in Group 043 Fishing ; and (b) in cleaning or filleting fish on a fee or commission basis, in freezing whole fin fish, or in shelling or freezing oysters or bottling oysters in brine are included in Class 4763.
		<u>Note:</u> Fish receiptal or storage depots which are mainly engaged in providing storage services to other units of the same enterprise are treated as ancillary units and classified accordingly.
		Primary Activities
		Clams, canned, mfg Oysters, canned, mfg
		Crustaceans, processed, Prawn meat mfg
		mfg (incl. cooked and/ Prawn tails mfg
		or frozen) n.e.c. Prawns, processed, mfg
		Fish, canned, mfg (incl. cooked and/or
		Fish, dried or smoked, frozen)
		mfg Rock lobster meat mfg
		Fish, filleted frozen, Rock lobster tails mfg
		mfg Rock lobster, processed,
		Fish loaf or cake mfg mfg (incl. cooked and/
		Fish paste mfg or frozen)
		Molluscs, processed, mfg Scallops, preserved, mfg
		(incl. shelled; except Seafoods, canned, mfg
		oysters) Seafoods, preserved, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
217		<u>OTHER FOOD PRODUCTS</u> - contd
	2175	PREPARED ANIMAL AND BIRD FOODS
		This class consists of establishments mainly engaged in manufacturing prepared animal or bird foods, including cereal meal, grain offal or crushed grain for use as fodder (from whole grain, except from rice or rye).
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in slaughtering animals for pet food are included in Class 2115; (b) in manufacturing animal feeds prepared from dried skim milk powder are included in Class 2122; (c) in manufacturing crushed rye, or rye flour, meal or offal for use as fodder are included in Class 2151; and (d) in manufacturing crushed rice, or rice flour, meal or offal for use as fodder are included in Class 2153.
		Primary Activities
		Animal foods, canned, mfg
		Animal foods, prepared, mfg (except uncanned meat or bone meal or protein enriched skim milk powder)
		Bird foods mfg
		Bird seed mfg
		Cat foods, prepared, mfg (except uncanned meat or bone meal or protein enriched skim milk powder)
		Cattle lick mfg
		Cereal meal mfg (for fodder; except from rice or rye)
		Chaff mfg
		Crushed grain mfg (incl. mixed; for fodder)
		Dehydrated lucerne mfg
		Dog biscuits mfg
		Dog foods, prepared, mfg (except uncanned meat or bone meal or protein enriched skim milk powder)
		Fodder, prepared, mfg
		Grain offal mfg (for fodder; except from rice or rye)
		Lucerne cubes mfg
		Lucerne meal mfg
		Pet foods, canned, mfg
		Pet foods, prepared mfg (except uncanned meat or bone meal or protein enriched skim milk powder)
		Poultry foods, prepared, mfg
		Poultry pellets mfg
		Prepared animal or bird foods mfg (except uncanned meat or bone meal or protein enriched skim milk powder)
		Sheep lick mfg
		Sorghum meal mfg
		Stock foods, prepared, mfg (except uncanned meat or bone meal or protein enriched skim milk powder)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
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217 OTHER FOOD PRODUCTS - contd

2176 FOOD PRODUCTS N.E.C.

This class consists of establishments mainly engaged in manufacturing food products n.e.c. (including coffee preparations, peanut butter or paste, spices, food seasonings, flavourings or colourings, potato crisps or similar snack foods, honey, ice, cooking or table salt or refined sugar).

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing raw or unrefined sugar are included in Class 2171; (b) in refining salt for industrial purposes are included in Class 2755; (c) in egg pulping or drying are included in Class 4765; and (d) in blending or packing tea are included in Class 4769.

Primary Activities

Apricot kernels mfg	Herbs, processed, mfg
Bean sprout germination	Honey, blended, mfg
Brown sugar mfg	Hop extract, concentrated, mfg
Caster sugar mfg	Ice mfg (except dry ice)
Chicory, ground, mfg	Icing sugar mfg
Chicory, roasted, mfg	Icing sugar mixture mfg
Chop suey rolls mfg	Instant coffee mfg
Cinnamon mfg	Mayonnaise or salad dressings mfg
Coffee, blended, mfg	Meals mfg (e.g. T.V. dinners) n.e.c.
Coffee essence mfg	Meat or ham pastes mfg
Coffee extract mfg	Mustard, powdered, mfg
Coffee, ground, mfg	Mustard, prepared, mfg
Coffee, roasted, mfg	Nut foods mfg (except candied)
Curry powder mfg	Nutmeg mfg
Dessert mixes, liquid, mfg	Peanut butter or paste mfg
Flavoured water packs mfg (for freezing into flavoured ice)	Peanut roasting or salting
Flavouring concentrates mfg	Pearl barley mfg
Flavourings, food, mfg	Pepper mfg
Food colourings mfg	Pizza pies, frozen, mfg
Food mfg n.e.c.	Potato crisps mfg
French dressing mfg	Pretzels mfg
Fried rice mfg	Rice preparations mfg n.e.c.
Ginger mfg (except confectionery)	Salad dressings mfg
Gravy powder mfg	Salt, cooking or table, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
217		<u>OTHER FOOD PRODUCTS</u> - contd
	2176	FOOD PRODUCTS N.E.C. - contd
		Primary Activities - contd
		Savoury specialities mfg Stock cubes mfg
		Seasonings, food, mfg Sugar, refined, mfg
		n.e.c. Treacle mfg
		Soya bean concentrates, Worcestershire sauce mfg
		isolates or textured Yeast or yeast extract
		protein mfg mfg
		Spices mfg
218		<u>BEVERAGES AND MALT</u>
	2185	SOFT DRINKS, CORDIALS AND SYRUPS
		This class consists of establishments mainly engaged in manufacturing, canning or bottling aerated or carbonated soft drinks, cordials, concentrated cordials, fruit juices or fruit juice drinks of less than single strength, syrups or non-intoxicating brewed beer or cider.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing, canning or bottling single strength or concentrated fruit juices are included in Class 2131.
		Primary Activities
		Aerated waters or Ginger beer mfg
		cordials mfg Mineral water mfg
		Beer, non-intoxicating, Perry, non-alcoholic,
		mfg mfg
		Carbonated waters or Powder flavours mfg
		cordials mfg (for soft drinks)
		Cider, non-alcoholic, Soda water mfg
		mfg Soft drink mix,
		Cordial extract, powdered, mfg
		concentrated, mfg Soft drinks bottling
		Cordials mfg Soft drinks canning
		Fruit juices or fruit Soft drinks mfg
		juice drinks mfg (less Syrups, fruit, mfg
		than single strength) Tonic water mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 21 : FOOD, BEVERAGES AND TOBACCO - contd

Group	Class	Title and Description
218		<u>BEVERAGES AND MALT</u> - contd
	2186	BEER This class consists of establishments mainly engaged in manufacturing, bottling or canning beer, ale, stout or porter. Primary Activities Ale mfg Beer mfg (except non-intoxicating beers) Porter mfg Stout mfg
	2187	MALT This class consists of establishments mainly engaged in manufacturing malt. EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing malt extract or malted milk powder are included in Class 2125. Primary Activities Barley malt mfg Malt mfg (except malt extract) Oaten malt mfg Wheaten malt mfg
	2188	WINE AND BRANDY This class consists of establishments mainly engaged in manufacturing wine or brandy, fortifying spirits, fermented cider or wine vinegar. This class also includes establishments mainly engaged in blending wine or brandy. EXCLUSIONS/REFERENCES: Establishments mainly engaged in bottling (but not blending) wine or brandy are included in Class 4767. Primary Activities Argol mfg Brandy mfg Carbonated wines mfg Cider, alcoholic, mfg Fortified wines mfg Fortifying spirits mfg Mead mfg Perry, alcoholic, mfg Port mfg Sherry mfg Sparkling wines mfg Unfortified wines mfg Vermouth mfg Vinegar, wine, mfg Wines, blended, mfg Wines mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS</u>
	2341	COTTON GINNING This class consists of establishments mainly engaged in ginning cotton. Primary Activities Cotton, ginned, mfg
	2342	WOOL SCOURING AND TOP MAKING This class consists of establishments mainly engaged in fellmongering, scouring, carbonising, carding or combing wool or in manufacturing wool or man-made fibre tops. Primary Activities Carbonised wool mfg Tops, blended man-made Fellmongered wool mfg and wool fibre, mfg Lanolin mfg Tops, man-made fibre, mfg Noils, wool, mfg Tops, wool, mfg Scoured wool mfg Wool, carded or combed, mfg Skin wool mfg Wool grease mfg
	2343	MAN-MADE FIBRES AND YARNS This class consists of establishments mainly engaged in manufacturing continuous man-made fibre filament, man-made fibre staple or yarns (including mixed yarns predominantly of man-made fibres), or man-made tyre cord yarn or fabric. EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing sewing threads of man-made fibres are included in Class 2345; (b) in manufacturing elastic or elastomeric yarns are included in Class 2348; and (c) in manufacturing glass fibres are included in Class 2883.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS</u> - contd
	2343	MAN-MADE FIBRES AND YARNS - contd
		Primary Activities
		Filaments, continuous man-made fibre, mfg
		Man-made continuous filament yarn throwing, doubling, twisting, winding, texturing, bulking, crimping or stretching (except elastic or elastomeric)
		Man-made fibre staple mfg (except glass fibres)
		Man-made fibres mfg (except glass fibres)
		Monofilaments, man-made fibre, mfg
		Tow, man-made fibre, mfg
		Tyre cord yarn or fabric, man-made fibre, mfg
		Yarns, discontinuous, mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
	2344	MAN-MADE FIBRE BROADWOVEN FABRICS
		This class consists of establishments mainly engaged in manufacturing broadwoven fabrics from man-made fibre yarns or mixed yarns predominantly of man-made fibres, or household textiles (except floor coverings or curtains other than shower curtains) from man-made fibre broadwoven fabrics woven at the same establishment.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing elastic or elastomeric fabrics are included in Class 2348; (b) in manufacturing household textiles or shower curtains from fabrics not woven at the same establishment are included in Class 2351; (c) in manufacturing textile floor coverings are included in Class 2352; and (d) in making or installing curtains (except shower curtains) are included in Class 4847.
		Primary Activities
		Bedspreads or sheets mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment)
		Blankets mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment; except electric blankets)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS - contd</u>
	2344	MAN-MADE FIBRE BROADWOVEN FABRICS - contd
		Primary Activities - contd
		Blankets, tufted acrylic, mfg (from fabrics woven at the same establishment)
		Broadwoven fabrics mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
		Canvas-type fabrics mfg (wholly or predominantly of man-made fibres)
		Crepe fabrics, broadwoven, mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
		Curtains, shower, mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment)
		Dress fabrics mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
		Fibreglass fabrics mfg
		Furnishing fabrics, broadwoven, mfg (wholly or predominantly of man-made fibres; except elastic or elastomeric)
		Household textile goods mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment; except floor coverings or curtains other than shower curtains)
		Pillow-cases mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment)
		Table-cloths or table-mats mfg (from fabrics, wholly or predominantly of man-made fibres, woven at the same establishment)

2345 COTTON YARNS AND BROADWOVEN FABRICS

This class consists of establishments mainly engaged in manufacturing yarns or broadwoven fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, sewing threads of any fibre (except elastic or elastomeric), or household textiles (except floor coverings or curtains) from broadwoven fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS - contd</u>
	2345	COTTON YARNS AND BROADWOVEN FABRICS - contd
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing elastic or elastomeric yarns, fabrics or threads are included in Class 2348; (b) in manufacturing household textiles or shower curtains from fabrics not woven at the same establishment are included in Class 2351; (c) in manufacturing textile floor coverings are included in Class 2352; and (d) in making or installing curtains (except shower curtains) are included in Class 4847.
		Primary Activities
		Baby napkins mfg (from towelling or flannelette, wholly or predominantly of cotton, woven at the same establishment)
		Bedspreads or sheets mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)
		Blankets mfg (from fabrics, wholly or predominantly of cotton, flax, or other vegetable fibres or silk, woven at the same establishment)
		Broadwoven fabrics mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)
		Canvas-type fabrics mfg (wholly or predominantly of cotton, flax, hemp or other vegetable fibres)
		Cotton spinning
		Crepe fabrics, broadwoven, mfg (wholly or predominantly of cotton fibres; except elastic or elastomeric)
		Dress fabrics mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)
		Fire hose, canvas, mfg
		Flax spinning
		Furnishing fabrics, broadwoven, mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)
		Household textile goods mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment; except floor coverings or curtains)
		Mercerised cotton broadwoven fabrics mfg (except elastic or elastomeric)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
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234 TEXTILE FIBRES, YARNS AND WOVEN FABRICS- contd

2345 COTTON YARNS AND BROADWOVEN FABRICS - contd

Primary Activities - contd

Pillow-cases mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)	Threads mfg (except elastic or elastomeric)
Sewing threads mfg (except elastic or elastomeric)	Towelling, cotton, mfg
Table-cloths or table-mats mfg (from fabrics, wholly or predominantly of cotton, flax or other vegetable fibres or silk, woven at the same establishment)	Towels mfg (from fabrics, wholly or predominantly of cotton or other vegetable fibres, woven at the same establishment)
	Tow mfg (from flax, hemp or jute)
	Tyre cord yarn or fabric, cotton, mfg
	Yarns mfg (wholly or predominantly of cotton, flax or other vegetable fibres or silk; except elastic or elastomeric)

2346 WORSTED YARNS AND BROADWOVEN FABRICS

This class consists of establishments mainly engaged in manufacturing yarns or broadwoven fabrics wholly or predominantly of worsted wool.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing elastic or elastomeric yarns or fabrics are included in Class 2348.

Primary Activities

Broadwoven fabrics mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)	Furnishing fabrics, broadwoven, mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)
Dress fabrics mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)	Yarns mfg (wholly or predominantly of worsted wool; except elastic or elastomeric)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS - contd</u>
	2347	WOOLLEN YARNS AND BROADWOVEN FABRICS
		This class consists of establishments mainly engaged in manufacturing yarns or broadwoven fabrics wholly or predominantly woollen, or household textiles (except floor coverings or curtains) from woollen broadwoven fabrics woven at the same establishment.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing elastic or elastomeric yarns or fabrics are included in Class 2348; (b) in manufacturing household textiles or shower curtains from fabrics not woven at the same establishment are included in Class 2351; (c) in manufacturing textile floor coverings are included in Class 2352; and (d) in making or installing curtains (except shower curtains) are included in Class 4847.
		Primary Activities
		Blanketings mfg (wholly or predominantly woollen or mohair) Household textile goods mfg (from fabrics, wholly or predominantly woollen, woven at the same establishment; except floor coverings or curtains)
		Blankets mfg (from fabrics, wholly or predominantly woollen or mohair, woven at the same establishment; except electric blankets) Rugs mfg (from fabrics, wholly or predominantly woollen, woven at the same establishment; except floor rugs)
		Broadwoven fabrics mfg (wholly or predominantly woollen; except elastic or elastomeric) Table-cloths or table-mats mfg (from fabrics, wholly or predominantly woollen, woven at the same establishment)
		Dress fabrics mfg (wholly or predominantly woollen; except elastic or elastomeric) Yarns mfg (wholly or predominantly woollen; except elastic or elastomeric)
		Furnishing fabrics, broadwoven, mfg (wholly or predominantly woollen; except elastic or elastomeric)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
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234		<u>TEXTILE FIBRES, YARNS AND WOVEN FABRICS</u> - contd
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	2348	NARROW WOVEN AND ELASTIC TEXTILES
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This class consists of establishments mainly engaged in manufacturing woven or braided fabrics (thirty centimetres or narrower in width), or elastic or elastomeric yarns, threads or fabrics (narrow or broadwoven or knitted).

Primary Activities

Bindings, narrow woven, mfg	Labels, woven cloth, mfg
Braids, narrow woven, mfg	Lacing, narrow woven, mfg
Broadwoven fabrics, elastic or elastomeric, mfg	Narrow fabrics, elastic or elastomeric, mfg
Dress fabrics, elastic or elastomeric, mfg	Narrow fabrics, woven, mfg
Fabrics, elastic or elastomeric, mfg	Ribbon mfg
Furnishing fabrics, elastic or elastomeric, mfg	Threads, elastic or elastomeric, mfg
Knitted fabrics, elastic or elastomeric, mfg	Webbing, narrow woven, mfg
	Yarns, elastic or elastomeric, mfg

2349		TEXTILE FINISHING
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This class consists of establishments mainly engaged in bleaching, dyeing, printing, pleating or other finishing of yarns, threads, fabrics or other textiles (except clothing).

Primary Activities

Fabrics bleaching, dyeing, printing, pleating, finishing, pre-shrinking, moisture proofing, rot proofing, fire proofing, or rubber or plastic impregnating	Textiles bleaching, dyeing, printing, pleating, finishing, pre-shrinking, moisture proofing, rot proofing, fire proofing, or rubber or plastic impregnating
Labels, printed cloth, mfg	Yarns bleaching, dyeing, finishing, pre-shrinking or fire proofing

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
235		<u>OTHER TEXTILE PRODUCTS</u>
	2351	HOUSEHOLD TEXTILES
		This class consists of establishments mainly engaged in manufacturing household textiles (except floor coverings or curtains other than shower curtains) from fabrics not woven at the same establishment.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing textile floor coverings are included in Class 2352; and (b) in making or installing curtains (except shower curtains) are included in Class 4847.
		Primary Activities
		Bedspreads mfg (from fabrics not woven at the same establishment)
		Blankets mfg (from fabrics not woven at the same establishment; except electric blankets)
		Blankets, tufted acrylic, mfg (from fabrics not woven at the same establishment)
		Chair covers mfg (from fabrics not woven at the same establishment)
		Curtains, shower, mfg (from plastic film sheeting or from fabrics not woven at the same establishment)
		Household textile goods mfg (from fabrics not woven at the same establishment; except electric blankets, floor coverings or curtains other than shower curtains)
		Ironing board covers, textile, mfg
		Napkins, infants, mfg (from fabrics not woven at the same establishment)
		Pillow-cases mfg (from fabrics not woven at the same establishment)
		Place mats mfg (from fabrics not woven at the same establishment)
		Quilts mfg (from fabrics not woven at the same establishment)
		Rugs mfg (from fabrics not woven at the same establishment; except floor rugs)
		Serviettes mfg (from fabrics not woven at the same establishment)
		Sheets, bed, mfg (from fabrics not woven at the same establishment)
		Soft furnishings mfg (from fabrics not woven at the same establishment)
		Table-cloths mfg (from fabrics not woven at the same establishment)
		Towels mfg (from fabrics not woven at the same establishment)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
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235 OTHER TEXTILE PRODUCTS - contd

2352 TEXTILE FLOOR COVERINGS

This class consists of establishments mainly engaged in manufacturing carpets, rugs or other textile floor coverings (except felt floor coverings or underfelt) or in manufacturing mats or matting of jute, twisted paper or rags.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing felt floor coverings or underfelt are included in Class 2353; (b) in manufacturing rubber floor coverings or underlays are included in Class 3462; and (c) in manufacturing grass, sisal or coir mats or matting are included in Class 3483.

Primary Activities

Carpets mfg	Floor coverings, tufted, mfg
Door mats, textile, mfg	Floor coverings, woven, mfg
Floor coverings, drum-formed, mfg (except felt or underfelt)	Floor mats, textile, mfg Floor rugs, textile, mfg

2353 FELT AND FELT PRODUCTS

This class consists of establishments mainly engaged in manufacturing felt, felt floor coverings, underfelt or other felt products.

EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing felt headwear are included in Class 2456.

Primary Activities

Felt mfg	Underfelt mfg
Floor coverings, felt, mfg	

2354 CANVAS AND ASSOCIATED PRODUCTS N.E.C.

This class consists of establishments mainly engaged in manufacturing blinds, tents, awnings, sails or other goods n.e.c. of canvas or related materials.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description																		
235		<u>OTHER TEXTILE PRODUCTS</u> - contd																		
	2354	CANVAS AND ASSOCIATED PRODUCTS N.E.C. - contd																		
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing canvas fire hose are included in Class 2345; and (b) in manufacturing canvas suitcases, trunks, kitbags or similar containers (except waterbags) are included in Class 3452.																		
		Primary Activities																		
		<table> <tbody> <tr> <td>Awnings, textile, mfg</td> <td>Motor vehicle covers, textile, mfg</td> </tr> <tr> <td>Blinds, textile, mfg (incl. plastic coated)</td> <td>Sails mfg</td> </tr> <tr> <td>Canopies, textile, mfg</td> <td>Stack covers, textile, mfg</td> </tr> <tr> <td>Canvas goods mfg n.e.c.</td> <td>Tarpaulins mfg</td> </tr> <tr> <td>Horse or cow rugs mfg</td> <td>Tents mfg (except oxygen tents or toy tents)</td> </tr> <tr> <td>Hose, canvas, mfg (except fire hose)</td> <td>Waterbags, textile, mfg</td> </tr> </tbody> </table>	Awnings, textile, mfg	Motor vehicle covers, textile, mfg	Blinds, textile, mfg (incl. plastic coated)	Sails mfg	Canopies, textile, mfg	Stack covers, textile, mfg	Canvas goods mfg n.e.c.	Tarpaulins mfg	Horse or cow rugs mfg	Tents mfg (except oxygen tents or toy tents)	Hose, canvas, mfg (except fire hose)	Waterbags, textile, mfg						
Awnings, textile, mfg	Motor vehicle covers, textile, mfg																			
Blinds, textile, mfg (incl. plastic coated)	Sails mfg																			
Canopies, textile, mfg	Stack covers, textile, mfg																			
Canvas goods mfg n.e.c.	Tarpaulins mfg																			
Horse or cow rugs mfg	Tents mfg (except oxygen tents or toy tents)																			
Hose, canvas, mfg (except fire hose)	Waterbags, textile, mfg																			
	2355	ROPE, CORDAGE AND TWINE																		
		This class consists of establishments mainly engaged in manufacturing rope, cordage, twine, net or related products from natural or man-made fibres.																		
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing tyre cord yarns or fabrics, wholly or predominantly of man-made fibres, are included in Class 2343; (b) in manufacturing tyre cord yarns or fabrics, wholly or predominantly of cotton, or sewing threads of any fibre (except elastic or elastomeric) are included in Class 2345; (c) in manufacturing elastic or elastomeric threads, or braids or bindings of narrow woven fabrics are included in Class 2348; and (d) in manufacturing wire ropes or cables are included in Class 3162.																		
		Primary Activities																		
		<table> <tbody> <tr> <td>Baler twine mfg</td> <td>Hemp rope mfg</td> </tr> <tr> <td>Binder twine mfg</td> <td>Manilla rope mfg</td> </tr> <tr> <td>Braid mfg (except narrow woven)</td> <td>Nets mfg n.e.c.</td> </tr> <tr> <td>Cable mfg (from natural or man-made fibres)</td> <td>Netting, textile, mfg</td> </tr> <tr> <td>Coir rope mfg</td> <td>Rope mfg (except wire rope)</td> </tr> <tr> <td>Cord mfg (except wire rope or tyre cord)</td> <td>Sash cord mfg</td> </tr> <tr> <td>Cordage mfg</td> <td>Seine twine mfg</td> </tr> <tr> <td>Fish net mfg</td> <td>Straw rope mfg</td> </tr> <tr> <td></td> <td>String mfg (except paper string)</td> </tr> </tbody> </table>	Baler twine mfg	Hemp rope mfg	Binder twine mfg	Manilla rope mfg	Braid mfg (except narrow woven)	Nets mfg n.e.c.	Cable mfg (from natural or man-made fibres)	Netting, textile, mfg	Coir rope mfg	Rope mfg (except wire rope)	Cord mfg (except wire rope or tyre cord)	Sash cord mfg	Cordage mfg	Seine twine mfg	Fish net mfg	Straw rope mfg		String mfg (except paper string)
Baler twine mfg	Hemp rope mfg																			
Binder twine mfg	Manilla rope mfg																			
Braid mfg (except narrow woven)	Nets mfg n.e.c.																			
Cable mfg (from natural or man-made fibres)	Netting, textile, mfg																			
Coir rope mfg	Rope mfg (except wire rope)																			
Cord mfg (except wire rope or tyre cord)	Sash cord mfg																			
Cordage mfg	Seine twine mfg																			
Fish net mfg	Straw rope mfg																			
	String mfg (except paper string)																			

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 23 : TEXTILES - contd

Group	Class	Title and Description
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235		<u>OTHER TEXTILE PRODUCTS</u> - contd
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	2356	TEXTILE PRODUCTS N.E.C.
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This class consists of establishments mainly engaged in manufacturing textile products n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing textile bags (except canvas bags) are included in Class 2632; and (b) in manufacturing canvas bags (except waterbags), suitcases, trunks, kitbags or similar containers are included in Class 3452.

Primary Activities

Baby napkins, disposable, mfg	Hair cloth mfg
Bandages mfg	Hemp products mfg n.e.c.
Banners mfg	Hessian goods mfg n.e.c.
Belts mfg (dance, suspender, suspensory or sanitary)	Kapok mfg
Bias binding mfg	Lace fabrics mfg
Candlewick mfg	Motor vehicle seat covers, textile, mfg
Cleaning cloth mfg (from purchased rags)	Mungo fibres mfg
Cotton waste, teased, mfg	Padding mfg
Cotton wool mfg	Parachutes mfg
Crocheted fabrics mfg	Pennants mfg
Dressings, veterinary, mfg	Piece-goods mfg n.e.c.
Dusters, textile, mfg	Polishing rags, textile, mfg
Embroidered fabrics mfg	Powder puffs mfg
Extract wool mfg	Sanitary napkins mfg
Fabric and plastic foam laminating	Shoddy mfg
Fabrics mfg n.e.c.	Shoulder pads, textile, mfg
Flags mfg	Surgical dressings mfg
Flock mfg	Surgical gauze mfg
Gas mantles mfg	Surgical plaster, adhesive, mfg
Gauze mfg	Surgical sutures, textile, mfg
	Sweat rags mfg
	Wick mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR

Group	Class	Title and Description								
244		<u>KNITTING MILLS</u>								
	2441	HOSIERY This class consists of establishments mainly engaged in manufacturing hosiery. Primary Activities <table> <tr> <td>Hosiery mfg</td> <td>Seamless hosiery mfg</td> </tr> <tr> <td>Hosiery, surgical, mfg</td> <td>Socks mfg</td> </tr> <tr> <td>Panty hose mfg (incl. tights)</td> <td>Stockings mfg</td> </tr> </table>	Hosiery mfg	Seamless hosiery mfg	Hosiery, surgical, mfg	Socks mfg	Panty hose mfg (incl. tights)	Stockings mfg		
Hosiery mfg	Seamless hosiery mfg									
Hosiery, surgical, mfg	Socks mfg									
Panty hose mfg (incl. tights)	Stockings mfg									
	2442	CARDIGANS AND PULLOVERS This class consists of establishments mainly engaged in manufacturing knitted cardigans, pullovers or similar garments. Primary Activities <table> <tr> <td>Cardigans, knitted, mfg</td> <td>Pullovers, knitted, mfg</td> </tr> <tr> <td>Custom knitting of womens pullovers or cardigans</td> <td>Sweaters, knitted, mfg</td> </tr> <tr> <td>Jackets, knitted, mfg</td> <td>Twin sets, knitted, mfg</td> </tr> <tr> <td>Jumpers, knitted, mfg</td> <td>Waistcoats, knitted, mfg</td> </tr> </table>	Cardigans, knitted, mfg	Pullovers, knitted, mfg	Custom knitting of womens pullovers or cardigans	Sweaters, knitted, mfg	Jackets, knitted, mfg	Twin sets, knitted, mfg	Jumpers, knitted, mfg	Waistcoats, knitted, mfg
Cardigans, knitted, mfg	Pullovers, knitted, mfg									
Custom knitting of womens pullovers or cardigans	Sweaters, knitted, mfg									
Jackets, knitted, mfg	Twin sets, knitted, mfg									
Jumpers, knitted, mfg	Waistcoats, knitted, mfg									
	2443	KNITTED GOODS N.E.C. This class consists of establishments mainly engaged in manufacturing knitted fabrics (except elastic or elastomeric fabrics) or knitted clothing (except hosiery, cardigans or pullovers) from fabrics knitted at the same establishment. EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing knitted elastic or elastomeric fabrics are included in Class 2348; (b) in manufacturing knitted cardigans, pullovers or similar garments are included in Class 2442; and (c) in manufacturing knitted clothing (except hosiery, cardigans or pullovers) from fabrics not knitted at the same establishment are included in the appropriate classes in Group 245.								

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
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244 KNITTING MILLS - contd

2443 KNITTED GOODS N.E.C. - contd

Primary Activities

Blouses, knitted, mfg (from fabrics knitted at the same establish- ment)	Outerwear, knitted, mfg (from fabrics knitted at the same establish- ment; except hosiery, cardigans or pullovers)
Clothing, knitted, mfg (from fabrics knitted at the same establish- ment; except hosiery, cardigans or pullovers)	Shawls, knitted, mfg (from fabrics knitted at the same establish- ment)
Custom knitting of womens outerwear (except cardigans or pullovers)	Shirts or shirt collars, knitted, mfg (from fabrics knitted at the same establishment)
Dresses, knitted, mfg (from fabrics knitted at the same establish- ment)	Sportswear, knitted, mfg (from fabrics knitted at the same establish- ment; except hosiery, cardigans or pullovers)
Dressing gowns, knitted, mfg (from fabrics knitted at the same establishment)	Swimwear, knitted, mfg (from fabrics knitted at the same establish- ment)
Fabrics, knitted, mfg (except elastic or elastomeric fabrics)	Tubing, knitted cloth, mfg (except elastic or elastomeric tubing)
Frocks, knitted, mfg (from fabrics knitted at the same establish- ment)	Underwear, knitted, mfg (from fabrics knitted at the same establish- ment; except foundation garments)
Jersey cloth mfg	Work clothing, knitted, mfg (from fabrics knitted at the same establishment)
Lingerie, knitted, mfg (from fabrics knitted at the same establish- ment)	
Nightwear, knitted, mfg (from fabrics knitted at the same establish- ment)	

Australian Standard Industrial Classification : Detailed Classification

DIVISION 'C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
245		<u>CLOTHING</u>
	2451	MENS TROUSERS AND SHORTS; WORK CLOTHING
		This class consists of establishments mainly engaged in manufacturing mens or boys trousers or shorts (except uniform or suit trousers) or mens or womens work clothing (except uniforms or work clothing from rubber, leather or plastic or from fabrics knitted at the same establishment).
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing knitted work clothing from fabrics knitted at the same establishment are included in Class 2443; (b) in manufacturing mens or boys uniforms (including uniform or suit trousers), waterproof clothing or clothing from plastic or rubber are included in Class 2452; and (c) in manufacturing leather garments are included in Class 2456.
		Primary Activities
		Dust coats mfg
		Jeans, mens or boys, mfg
		Jodhpurs, mens or boys, mfg
		Overalls mfg
		School trousers mfg (except uniform or suit trousers)
		Shorts, mens or boys, mfg
		Trousers, mens or boys, mfg (except waterproof, uniform or suit trousers)
		Work clothing mfg (except waterproof, or from leather or fabrics knitted at the same establishment)
		Work shirts, mfg (except from fabrics knitted at the same establishment)
	2452	MENS SUITS AND COATS; WATERPROOF CLOTHING
		This class consists of establishments mainly engaged in manufacturing mens or boys suits, coats or uniforms (except from leather) or waterproof clothing of all kinds (except headwear, footwear or leather clothing).
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing leather clothing or waterproof headwear are included in Class 2456; (b) in manufacturing waterproof footwear are included in Class 2460; and (c) in mens custom tailoring are included in Class 4843.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
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245 CLOTHING - contd

2452 MENS SUITS AND COATS; WATERPROOF CLOTHING - contd

Primary Activities

Clothing, plastic, mfg (except headwear or footwear)	Suits, mens or boys, mfg (except from leather)
Clothing, rubber or rubberised, mfg (except headwear or footwear)	Trousers, mens or boys, mfg (waterproof, uniform or suit trousers)
Coats or jackets, mens or boys, mfg (except from leather)	Uniforms, mens or boys, mfg (except from leather)
Oilskin clothing mfg (except headwear or footwear)	Waistcoats, mens or boys, mfg (except from leather or knitted)
Overcoats, mens or boys, mfg (except from leather)	Waterproof clothing mfg (except headwear, footwear or leather clothing)
	Wet suits mfg

2453 WOMENS OUTERWEAR N.E.C.

This class consists of establishments mainly engaged in manufacturing womens or girls outerwear, including uniforms, (except work clothing, waterproof clothing, knitted cardigans, pullovers or similar garments, other knitted clothing made from fabrics knitted at the same establishment or clothing from fur, leather, plastic or rubber).

EXCLUSIONS/REFERENCES: Establishments mainly engaged:

(a) in manufacturing knitted cardigans, pullovers or similar garments are included in Class 2442; (b) in manufacturing knitted clothing (except cardigans, pullovers etc) from fabrics knitted at the same establishment are included in Class 2443; (c) in manufacturing womens work clothing (except uniforms or work clothing from rubber, leather or plastic) are included in Class 2451; (d) in manufacturing waterproof clothing (except headwear, footwear or leather clothing) or clothing from plastic or rubber are included in Class 2452; (e) in manufacturing fur or leather clothing or headwear are included in Class 2456; and (f) in womens custom dressmaking are included in Class 4844.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
245		<u>CLOTHING</u> - contd
	2453	WOMENS OUTERWEAR N.E.C.
		Primary Activities
		Blouses or shirts, womens or girls, mfg (except from fabrics knitted at the same establishment or work shirts)
		Coats or jackets, womens or girls, mfg (except from fabrics knitted at the same establishment or from fur, leather, plastic or rubber) n.e.c.
		Frocks or dresses mfg (except from fabrics knitted at the same establishment or from leather or plastic)
		Jeans, womens or girls, mfg
		Outerwear, womens or girls, mfg. (except from fabrics knitted at the same establishment or from fur, leather, plastic or rubber) n.e.c.
		Shorts, womens or girls, mfg (except from fabrics knitted at the same establishment or from leather or plastic)
		Skirts, womens or girls, mfg (except from fabrics knitted at the same establishment or from leather or plastic) n.e.c.
		Slacks, womens or girls, mfg (except from fabrics knitted at the same establishment or from leather or plastic) n.e.c.
		Suits, womens or girls, mfg (except from fabrics knitted at the same establishment or from leather or plastic) n.e.c.
		Tunics, womens or girls, mfg
	2454	FOUNDATION GARMENTS
		This class consists of establishments mainly engaged in manufacturing foundation garments.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing dance, suspender, suspensory, sanitary etc. belts are included in Class 2356.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
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245 CLOTHING - contd

2454 FOUNDATION GARMENTS - contd

Primary Activities

Abdominal supports mfg	Maternity foundation
Brassieres mfg	garments mfg
Corsets mfg	Surgical belts or
Foundation garments mfg	supports mfg
Girdles mfg	

2455 UNDERWEAR AND INFANTS CLOTHING N.E.C.

This class consists of establishments mainly engaged in manufacturing underwear, nightwear, mens or boys shirts (except workshirts) or infants or babies clothing (except knitted clothing from fabrics knitted at the same establishment) n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing knitted underwear, nightwear, shirts or infants clothing from fabrics knitted at the same establishment are included in the appropriate classes in Group 244; and (b) in manufacturing mens or boys workshirts are included in Class 2451.

Primary Activities

Dressing gowns mfg (except from fabrics knitted at the same establishment)	Pyjamas mfg (except from fabrics knitted at the same establish- ment)
Infants or babies clothing mfg (except from fabrics knitted at the same establish- ment)	Shirt collars mfg (except from fabrics knitted at the same establishment)
Lingerie mfg (except from fabrics knitted at the same establish- ment)	Shirts, mens or boys, mfg (except work shirts or shirts made from fabrics knitted at the same establishment)
Nightwear mfg (except from fabrics knitted at the same establish- ment)	Underwear mfg (except from fabrics knitted at the same establish- ment)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
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245 CLOTHING - contd

2456 HEADWEAR AND CLOTHING N.E.C.

This class consists of establishments mainly engaged in manufacturing headwear, fur or leather clothing, or clothing n.e.c., or in providing clothing trade services such as hem stitching, basque knitting or buttonholing services.

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
 (a) in manufacturing belts from leather or leather substitutes for clothing are included in Class 3452;
 (b) in manufacturing rubber gloves or bathing caps are included in Class 3462; and (c) in manufacturing sports gloves are included in Class 3485.

Primary Activities

Academic gowns mfg	Hats mfg
Aprons mfg (except from rubber or plastic)	Headwear, plastic, mfg
Basque knitting service	Headwear, rubber or rubberised, mfg (except bathing caps)
Belts, textile, mfg (for clothing) n.e.c.	Headwear mfg n.e.c.
Boot laces, textile, mfg	Helmets, plastic, mfg
Burial garments mfg	Helmets, protective, mfg
Buttonholing service	Hemstitching service
Caps mfg (headwear)	Leather suits, coats or uniforms mfg
Clothing accessories mfg n.e.c.	Life jackets mfg
Clothing accessories or trimmings, fur, mfg	Millinery mfg
Clothing, fur, mfg	Regalia mfg
Clothing, leather, mfg	Scarves mfg
Clothing mfg n.e.c.	Shoe laces, textile, mfg
Clothing trade services n.e.c.	Suspenders mfg (except from leather or leather substitute) n.e.c.
Costumes, theatrical, mfg	Swimwear mfg (except from fabrics knitted at the same establishment)
Custom monogramming service	Ties mfg
Embroidery service	Toys, fur, mfg
Eyewear, protective, mfg n.e.c.	Track suits mfg (except from fabrics knitted at the same establishment)
Felt hats mfg	Waterproof clothing, leather, mfg
Gloves mfg (except sports or rubber)	Work clothing, leather, mfg
Goggles mfg	Work gloves mfg (except from rubber)
Handkerchiefs mfg	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 24 : CLOTHING AND FOOTWEAR - contd

Group	Class	Title and Description
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246		<u>FOOTWEAR</u>
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	2460	FOOTWEAR
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This class consists of establishments mainly engaged in manufacturing footwear or footwear components n.e.c.

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
 (a) in manufacturing wooden footwear components are included in Class 2538; (b) in manufacturing rubber footwear components are included in Class 3462; and (c) in manufacturing plastic footwear components are included in Class 3474.

Primary Activities

Boots mfg	Orthopaedic footwear
Clogs mfg	mfg
Footwear mfg	Sandals mfg
Footwear components mfg	Sandshoes mfg
(except of plastic,	Shoes mfg
rubber or wood)	Slippers mfg
Goloshes, rubber, mfg	Surgical footwear
(incl. waders or	mfg
splashes)	Thongs, rubber, mfg
Gumboots mfg	

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE

Group	Class	Title and Description
253		<u>WOOD AND WOOD PRODUCTS</u>
	2531	LOG SAWMILLING
		This class consists of establishments mainly engaged in producing rough sawn timber, sleepers, palings, scantlings, etc, resawn timber from logs sawn at the same establishment, or softwood (coniferous) woodchips. This class also includes establishments mainly engaged in chemically preserving timber.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in hewing or rough shaping mine timbers, posts, railway sleepers, etc, or cutting firewood in forests are included in Class 0303; (b) in kiln drying or seasoning timber are included in Class 2532; (c) in manufacturing hardwood woodchips are included in Class 2537; (d) in producing timber shingles are included in Class 2538; and (e) in both cutting and retailing firewood are included in Class 4897.
		Primary Activities
		Bark, ground, mfg Firewood, sawn, mfg n.e.c. Mine props, sawn timber, mfg Palings, sawn timber, mfg Scantlings mfg Shooks mfg (for containers)
		Sleepers, sawn timber, mfg Timber preserving (except kiln drying or seasoning) Timber, resawn, mfg (from logs sawn at the same establishment) Timber, rough sawn, mfg Woodchips, softwood, mfg (coniferous)
	2532	RESAWN AND DRESSED TIMBER
		This class consists of establishments mainly engaged in producing dressed timber such as floorboards, weatherboards or mouldings, or resawn timber from timber already sawn at other establishments, or in kiln drying or seasoning timber.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in chemically preserving timber are included in Class 2531.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
253		<u>WOOD AND WOOD PRODUCTS - contd</u>
	2532	RESAWN AND DRESSED TIMBER - contd
		Primary Activities
		Architraves, dressed timber, mfg
		Building timber, dressed, mfg
		Floorboards, dressed timber, mfg
		Kiln dried timber mfg
		Mouldings, timber, mfg
		Seasoned timber mfg
		Skirtings, dressed timber, mfg
		Timber, dressed, kiln dried or seasoned, mfg
		Timber, resawn, mfg (from timber sawn at other establishments)
		Weatherboards, dressed timber, mfg
	2533	VENEERS AND MANUFACTURED BOARDS OF WOOD
		This class consists of establishments mainly engaged in manufacturing plywood, veneers, particle boards, chip boards or other manufactured boards of wood, or laminations of timber and non-timber materials (including decorative plastic laminates on boards or other substrates).
		Primary Activities
		Case plywood mfg
		Chip boards mfg
		Cores, plywood or veneer mill, mfg
		Corestock mfg
		Decorative plastic laminates on boards or other substrates mfg
		Hardboards mfg
		Manufactured boards, wooden, mfg
		Particle boards mfg
		Plywood mfg
		Resin-bonded boards mfg (of wood chips, wood particles, wood wool or sawdust)
		Rotary veneers mfg
		Sliced veneers mfg
		Softboards mfg
		Veneer or veneer sheets, wooden, mfg
	2534	WOODEN DOORS
		This class consists of establishments mainly engaged in manufacturing wooden or wooden framed doors (except small cupboard type doors, door-window units or firedoors).

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description		
253		<u>WOOD AND WOOD PRODUCTS - contd</u>		
	2534	WOODEN DOORS - contd		
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing corestock (for sale or transfer out as such) are included in Class 2533; (b) in manufacturing wooden doors of the small cupboard type, wooden window frames, door-window units or gates are included in Class 2535; and (c) in manufacturing or installing firedoors are included in Class 3143.		
		Primary Activities		
		<table border="0"> <tr> <td style="vertical-align: top;"> <p>Concertina doors, wooden or wooden framed, mfg</p> <p>Doors, wooden or wooden framed, mfg (except small cupboard type or firedoors)</p> <p>Louvre doors, wooden, mfg (except small cupboard type)</p> </td> <td style="vertical-align: top; padding-left: 20px;"> <p>Screen doors, wooden or wooden framed, mfg</p> <p>Tilting doors, wooden or wooden framed, mfg</p> <p>Wooden or wooden framed doors, glazed or partly glazed, mfg (except small cupboard type)</p> </td> </tr> </table>	<p>Concertina doors, wooden or wooden framed, mfg</p> <p>Doors, wooden or wooden framed, mfg (except small cupboard type or firedoors)</p> <p>Louvre doors, wooden, mfg (except small cupboard type)</p>	<p>Screen doors, wooden or wooden framed, mfg</p> <p>Tilting doors, wooden or wooden framed, mfg</p> <p>Wooden or wooden framed doors, glazed or partly glazed, mfg (except small cupboard type)</p>
<p>Concertina doors, wooden or wooden framed, mfg</p> <p>Doors, wooden or wooden framed, mfg (except small cupboard type or firedoors)</p> <p>Louvre doors, wooden, mfg (except small cupboard type)</p>	<p>Screen doors, wooden or wooden framed, mfg</p> <p>Tilting doors, wooden or wooden framed, mfg</p> <p>Wooden or wooden framed doors, glazed or partly glazed, mfg (except small cupboard type)</p>			
	2535	WOODEN STRUCTURAL FITTINGS AND JOINERY N.E.C.		
		This class consists of establishments mainly engaged in manufacturing wooden structural fittings, prefabricated wooden building components (including custom made built-in furniture), prefabricated wooden or timber buildings, assembled windows, shop fronts, etc. (from standard wooden components or from wooden components manufactured at the same establishment) or wooden coffins, caskets or joinery n.e.c. This class also includes establishments mainly engaged in installing (except on-site fabrication) shop fronts made of wood, or joinery (including custom made prefabricated built-in furniture).		
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing wooden or wooden framed doors (except small cupboard type doors) are included in Class 2534; (b) in manufacturing wooden furniture (except custom made built-in furniture) are included in Class 2541; and (c) in on-site fabrication of built-in furniture or other joinery, or in erecting prefabricated wooden buildings are included in the appropriate classes in Division E Construction.		

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
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253 WOOD AND WOOD PRODUCTS - contd

2535 WOODEN STRUCTURAL FITTINGS AND JOINERY N.E.C. - contd

Primary Activities

Built-in furniture, custom made, mfg or installation (except on-site fabrication of built-in furniture)	Partitions, prefabricated wooden, mfg or installation (except on-site fabrication)
Coffins or caskets, wooden, mfg	Prefabricated buildings, wooden or timber framed, mfg
Door-window units, wooden, mfg	Prefabricated wooden panels mfg
Fittings, structural wooden, mfg	Prefabricated wooden structural fittings mfg
Gates, wooden, mfg	Roof trusses, wooden, mfg
Joinery mfg or installation (except on-site fabrication) n.e.c.	Sashes, wooden, mfg
Mantlepieces, wooden, mfg	Shop fronts, prefabricated, mfg or installation (wooden; except on-site fabrication)
Office partitions, wooden, mfg or installation (except on-site fabrication)	Window frames, wooden, mfg
Overmantles, wooden, mfg	Window sashes, wooden, mfg
	Wooden doors mfg (small cupboard type)

2536 WOODEN CONTAINERS

This class consists of establishments mainly engaged in manufacturing wooden containers, pallets or staves.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing shooks for containers are included in Class 2531; and (b) in manufacturing wooden coffins or caskets are included in Class 2535.

Primary Activities

Barrels, wooden, mfg	Kegs, wooden, mfg
Boxes, wooden, mfg	Packing cases, wooden, mfg
Cases, wooden, mfg	Pallets, wooden, mfg
Casks, wooden, mfg	Staves mfg
Crates, wooden, mfg	Tea chests, wooden, mfg
Fruit cases, wooden, mfg	Vats, wooden, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
253		<u>WOOD AND WOOD PRODUCTS</u> - contd
	2537	HARDWOOD WOODCHIPS This class consists of establishments mainly engaged in manufacturing hardwood woodchips. EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing softwood (coniferous) woodchips are included in Class 2531.
		Primary Activities
		Woodchips, hardwood, mfg
	2538	WOOD PRODUCTS N.E.C. This class consists of establishments mainly engaged in manufacturing wood, cork, bamboo or cane products, n.e.c. (including carved or turned wood products, ornamental wood work, wooden picture or mirror frames, parquetry flooring or basketware). This class also includes establishments mainly engaged in picture framing.
		Primary Activities
		Axe handles mfg
		Bamboo products mfg n.e.c.
		Basketware mfg (except metal)
		Bobbins, wooden, mfg
		Breadboards, wooden, mfg
		Cane products mfg n.e.c.
		Carved goods, wooden, mfg
		Clothes pegs, wooden, mfg
		Clothes props, wooden, mfg
		Coat hangers, wooden, mfg
		Cork or cork goods mfg
		Corkboard mfg
		Discs, wooden, mfg
		Dowelling, wooden, mfg
		Floor tiles, cork, mfg
		Footwear components, wooden, mfg
		Frames, wooden picture or mirror, mfg
		Handles, wooden, mfg
		Knobs, wooden, mfg
		Ladders, wooden, mfg
		Oars, wooden, mfg
		Ornamental woodwork mfg
		Parquetry flooring mfg
		Patterns, wooden, mfg
		Picture framing
		Pipes, wooden, mfg
		Plugs, wooden, mfg
		Pulleys, wooden, mfg
		Reels, wooden, mfg
		Rollers, wooden, mfg
		Rolling pins, wooden, mfg
		Rulers, wooden, mfg
		Sawdust mfg
		Scaffolding, wooden, mfg
		Shingles, timber, mfg
		Skewers, wooden, mfg
		Smoking pipes mfg
		Spools, wooden, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
254		<u>FURNITURE AND MATTRESSES</u> - contd
	2541	FURNITURE (EXCEPT SHEET METAL) - contd
		Primary Activities - contd
		Dining room furniture mfg
		Display stands mfg (except sheet metal) n.e.c.
		Divan bases mfg (except upholstered bed bases)
		Easels, wooden, mfg
		Filing cabinets mfg (except sheet metal)
		French polishing of furniture
		Furniture, fibreglass, mfg
		Furniture kits mfg
		Furniture, plastic, mfg
		Furniture polishing
		Furniture, pre-cut, mfg (except sheet metal)
		Furniture re-upholstering
		Furniture, tubular metal, mfg
		Furniture, wooden, mfg n.e.c.
		Furniture, wrought iron, mfg
		Garden furniture mfg (except sheet metal)
		Hospital furniture mfg (except sheet metal)
		Ice chests mfg (except metal)
		Kitchen furniture mfg (except sheet metal)
		Laboratory furniture mfg (except sheet metal)
		Library furniture mfg (except sheet metal)
		Lockers mfg (except sheet metal)
		Lounge suites mfg
		Office furniture mfg (except sheet metal) n.e.c.
		Prefabricated furniture mfg (except sheet metal) n.e.c.
		Racks, wooden, mfg
		Restaurant furniture mfg (except sheet metal) n.e.c.
		Shelves mfg (except sheet metal) n.e.c.
		Shop fittings mfg or installation n.e.c.
		Shop furniture mfg (except sheet metal) n.e.c.
		Showcases mfg (except sheet metal) n.e.c.
		Tables mfg (except sheet metal)
		Theatre furniture mfg (except sheet metal)
		Upholstered furniture mfg
	2542	MATTRESSES (EXCEPT RUBBER)

This class consists of establishments mainly engaged in manufacturing mattresses, pillows or cushions (except of rubber).

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 25 : WOOD, WOOD PRODUCTS AND FURNITURE - contd

Group	Class	Title and Description
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254		<u>FURNITURE AND MATTRESSES</u> - contd
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	2542	MATTRESSES (EXCEPT RUBBER) - contd
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EXCLUSIONS/REFERENCES: Establishments mainly engaged:
 (a) in manufacturing wire mattress supports (not upholstered), of woven wire, link mesh or wire spring are included in Class 3168; and (b) in manufacturing rubber mattresses, pillows or cushions are included in Class 3462.

Primary Activities

Bed bases, upholstered, mfg (except rubber)	Mattresses, plastic foam or sponge, mfg
Box spring mattresses mfg	Mattresses, upholstered, mfg (except rubber)
Cushions mfg (except rubber)	Pillows or cushions mfg (except rubber)
Innerspring mattresses mfg	Sleeping bags mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING

Group	Class	Title and Description
263		<u>PAPER AND PAPER PRODUCTS</u>
	2631	PULP, PAPER AND PAPERBOARD
		This class consists of establishments mainly engaged in manufacturing wood pulp, paper or paperboard.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing (except commission printing) paper stationery are included in Class 2643; (b) in printing paper stationery on a commission basis are included in Class 2644; (c) in manufacturing bitumen or tar treated papers, felts or foils (including laminated or impregnated) are included in Class 2780; (d) in manufacturing chemically treated photocopying paper or sensitised photographic paper are included in Class 3341; and (e) in manufacturing plastic coated paper or paperboard, non-bituminous laminations of paper or paperboard with other materials, non-bituminised building paper or paperboard, or abrasive coated papers are included in Class 3471.
		Primary Activities
		Absorbent paper mfg
		Art paper mfg
		Bank paper mfg
		Blotting paper mfg
		Bond paper mfg
		Brown paper mfg
		Cardboard mfg n.e.c.
		Container board mfg n.e.c.
		Crepe paper mfg
		Drawing cartridge paper mfg
		Duplicating paper mfg (except chemically treated photocopying paper)
		Filter paper mfg
		Glassine paper mfg
		Glazed paper mfg
		Kraft paper mfg
		Kraft paperboard mfg
		Manilla paperboard mfg
		Newsprint mfg
		Paper felts mfg
		Paper mfg n.e.c.
		Paperboard mfg n.e.c.
		Paper pulp mfg
		Parchment mfg
		Pasteboard mfg
		Printing paper mfg
		Solid fibreboard sheets mfg
		Strawboard mfg (except building board)
		Ticketboard mfg
		Wood paper mfg
		Wood pulp mfg
		Wrapping paper, plain, mfg
		Writing paper mfg (except paper stationery)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description												
263		<u>PAPER AND PAPER PRODUCTS - contd</u>												
	2632	PAPER BAGS (INCLUDING TEXTILE BAGS)												
		This class consists of establishments mainly engaged in manufacturing paper bags (including multiwall bags of paper), meat wraps or textile bags (except canvas bags), or bags or sacks of woven plastic material.												
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing canvas bags (except water bags) are included in Class 3452; and (b) in manufacturing bags or packets of aluminium, plastic or cellulose sheeting, or of composite material of paper and plastic or metal foil are included in Class 3471.												
		Primary Activities												
		<table> <tbody> <tr> <td>Bags, multiwall paper, mfg</td> <td>Bags or sacks, woven plastic, mfg</td> </tr> <tr> <td>Bags, paper and jute, mfg</td> <td>Bulk material containers, nylon reinforced</td> </tr> <tr> <td>Bags, paper, mfg</td> <td>textile, mfg</td> </tr> <tr> <td>Bags, textile, mfg (except canvas bags)</td> <td>Calico bags mfg</td> </tr> <tr> <td></td> <td>Hessian bags mfg</td> </tr> <tr> <td></td> <td>Meat wraps mfg</td> </tr> </tbody> </table>	Bags, multiwall paper, mfg	Bags or sacks, woven plastic, mfg	Bags, paper and jute, mfg	Bulk material containers, nylon reinforced	Bags, paper, mfg	textile, mfg	Bags, textile, mfg (except canvas bags)	Calico bags mfg		Hessian bags mfg		Meat wraps mfg
Bags, multiwall paper, mfg	Bags or sacks, woven plastic, mfg													
Bags, paper and jute, mfg	Bulk material containers, nylon reinforced													
Bags, paper, mfg	textile, mfg													
Bags, textile, mfg (except canvas bags)	Calico bags mfg													
	Hessian bags mfg													
	Meat wraps mfg													
	2633	SOLID FIBREBOARD CONTAINERS												
		This class consists of establishments mainly engaged in manufacturing solid fibreboard containers.												
		Primary Activities												
		<table> <tbody> <tr> <td>Boxes, solid fibre-board, mfg</td> <td>Set-up boxes, solid fibreboard, mfg</td> </tr> <tr> <td>Cartons, solid fibre-board, mfg</td> <td>Solid fibreboard containers mfg</td> </tr> </tbody> </table>	Boxes, solid fibre-board, mfg	Set-up boxes, solid fibreboard, mfg	Cartons, solid fibre-board, mfg	Solid fibreboard containers mfg								
Boxes, solid fibre-board, mfg	Set-up boxes, solid fibreboard, mfg													
Cartons, solid fibre-board, mfg	Solid fibreboard containers mfg													
	2634	CORRUGATED FIBREBOARD CONTAINERS												
		This class consists of establishments mainly engaged in manufacturing corrugated fibreboard containers or corrugated fibreboard sheeting.												

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
263		<u>PAPER AND PAPER PRODUCTS</u> - contd
	2634	CORRUGATED FIBREBOARD CONTAINERS - contd
		Primary Activities
		Boxes, corrugated fibreboard, mfg Corrugated fibreboard containers mfg
		Cartons, corrugated fibreboard, mfg Corrugated fibreboard sheets mfg
	2635	PAPER PRODUCTS N.E.C.
		This class consists of establishments mainly engaged in manufacturing paper patterns, drinking straws, paper novelties, toilet paper, cigarette papers, cellulose fibre insulation materials or other paper products n.e.c.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing wood pulp, paper or paperboard are included in Class 2631; (b) in manufacturing paper bags, sacks or packets are included in Class 2632; (c) in manufacturing (except commission printing) paper stationery are included in Class 2643; (d) in printing paper stationery on a commission basis are included in Class 2644; (e) in manufacturing bitumen treated papers, felts or foils (including laminated or impregnated) are included in Class 2780; (f) in manufacturing chemically treated photocopying paper or sensitised photographic paper are included in Class 3341; and (g) in manufacturing plastic coated paper or paperboard, non-bituminous laminations of paper or paperboard with other materials, non-bituminised building paper or paperboard, abrasive coated papers, or pressure sensitive adhesive tapes (except surgical tapes) are included in Class 3471.
		Primary Activities
		Adhesive tapes, gummed, mfg (liquid activated) Decorations, paper, mfg
		Cigarette papers mfg Doyleys, paper, mfg
		Cigarette tipping mfg Drinking straws mfg
		Cones, paper or paperboard, mfg Egg cartons, paper pulp, mfg
		Confetti mfg Fruit trays and cartons, paper pulp, mfg
		Cups, paper or paperboard, mfg Fruit wrapping pads, paper, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
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263		<u>PAPER AND PAPER PRODUCTS</u> - contd
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	2635	PAPER PRODUCTS N.E.C. - contd
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Primary Activities - contd

Greaseproof paper mfg	Serviettes, paper, mfg
Gummed paper tape mfg	Table napkins, paper, mfg
Insulation materials, cellulose fibre, mfg	Tissue or sanitary papers mfg
Novelties, paper, mfg	Toilet paper rolls mfg
Paper patterns mfg	Towels, paper, mfg
Paper products mfg n.e.c.	Tubes, paper or paper- board, mfg
Papier mache goods mfg	Wallpapers mfg
Patterns, cardboard, mfg	Waxed paper mfg
Plates, paper or paper- board, mfg	Yarns, paper, mfg

264		<u>PRINTING AND ALLIED INDUSTRIES</u>
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	2641	PUBLISHING
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This class consists of establishments mainly engaged in publishing (but not printing) newspapers, magazines, books, sheet music, maps or other printed articles.

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
(a) in both printing and publishing are included in Class 2642; and (b) in commercial or job printing (but not publishing) are included in Class 2644.

Primary Activities

Art prints publishing	Maps publishing
Books publishing	Newspapers publishing
Magazines publishing	Periodicals publishing
Map mounting (except maps printed at the same establishment)	Sheet music publishing

	2642	PRINTING AND PUBLISHING
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This class consists of establishments mainly engaged in both printing and publishing newspapers, magazines, books, sheet music, maps or other printed articles.

EXCLUSIONS/REFERENCES: Establishments mainly engaged:
(a) in publishing (but not printing) are included in Class 2641; and (b) in commercial or job printing (but not publishing) are included in Class 2644.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
264		<u>PRINTING AND ALLIED INDUSTRIES</u> - contd
	2642	PRINTING AND PUBLISHING - contd
		Primary Activities
		Art prints printing and publishing
		Books printing and publishing
		Magazines printing and publishing
		Map mounting (maps printed at the same establishment)
		Maps printing and publishing
		Newspapers printing and publishing
		Periodicals printing and publishing
		Sheet music printing and publishing
	2643	PAPER STATIONERY
		This class consists of establishments mainly engaged in manufacturing (except commission printing) paper stationery.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing chemically treated photocopying paper are included in Class 3341; (b) in printing paper stationery on a commission basis are included in Class 2644; and (c) in manufacturing writing or marking equipment (eg pens, pencils, rubber or metal stamps or carbon paper) are included in Class 3486.
		Primary Activities
		Account books mfg (except commission printing)
		Adding machine paper rolls mfg
		Albums mfg
		Calendars mfg (except commission printing)
		Card index systems mfg (except commission printing)
		Continuous stationery mfg (except commission printing)
		Diaries mfg (except commission printing)
		Drawing books mfg (except commission printing)
		Envelopes mfg (except commission printing)
		Exercise books mfg (except commission printing)
		Games, printed paper or paperboard, mfg (except commission printing)
		Graph paper mfg (except commission printing)
		Greeting cards mfg (except commission printing)
		Index cards mfg (except commission printing)
		Labels, paper, mfg (except commission printing)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description
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264 PRINTING AND ALLIED INDUSTRIES - contd

2643 PAPER STATIONERY - contd

Primary Activities - contd

Labels, pressure sensitive, mfg (except commission printing)	Registers or books of account mfg (except commission printing)
Ledger sheets mfg (except commission printing)	Stationery, paper, mfg (except commission printing)
Manilla folders mfg	Student loose leaf refill packs mfg (except commission printing)
Memo pads mfg (except commission printing)	Note books mfg (except commission printing)
Note books mfg (except commission printing)	Time books mfg (except commission printing)
Office machine paper rolls mfg	Toys, printed paper or paperboard, mfg (except commission printing)
Paper stationery mfg (except commission printing)	Playing cards mfg (except commission printing)
Playing cards mfg (except commission printing)	Writing pads mfg (except commission printing)
Receipt books mfg (except commission printing)	

2644 PRINTING AND BOOKBINDING

This class consists of establishments mainly engaged in commercial or jobprinting (including commission printing of paper stationery) or in bookbinding.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in both printing and publishing are included in Class 2642; and (b) in manufacturing paper stationery (except in printing paper stationery on a commission basis) are included in Class 2643.

Primary Activities

Bank notes printing	Commercial printing
Book gold blocking or embossing	Embossing books or paper
Book silver blocking or embossing	General printing
Bookbinding	Intaglio printing
Books printing	Job printing
Cheque books printing	Magazines printing
	Maps printing

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 26 : PAPER, PAPER PRODUCTS, PRINTING AND PUBLISHING - contd

Group	Class	Title and Description	
264		<u>PRINTING AND ALLIED INDUSTRIES</u> - contd	
	2644	PRINTING AND BOOKBINDING - contd	
		Primary Activities - contd	
		Newspapers printing	Plan printing
		Paper gold blocking or embossing	Postage stamps printing
		Paper silver blocking or embossing	Postal notes printing
		Paper stationery printing (on commission)	Screen printing
		Periodicals printing	Sheet music printing
		Phonograph record covers printing	Stationery, paper, printing (on commission)
			Tickets printing
			Transfers printing
	2645	PRINTING TRADE SERVICES N.E.C.	
		This class consists of establishments mainly engaged in providing printing trade services n.e.c.	
		Primary Activities	
		Composing service (printing trade)	Offset-litho plate- making service
		Electrotype plates mfg	Photo-engraving service
		Electrotyping service	Printing trade services n.e.c.
		Linotype setting service	Process engraving service
		Lithographic plate- making service	Stereotype plates mfg
		Monotype setting service	Stereotyping service
			Typesetting service

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS

Group	Class	Title and Description
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275 BASIC CHEMICALS

2751 CHEMICAL FERTILISERS

This class consists of establishments mainly engaged in manufacturing chemical or chemical based fertilisers, mixed chemical fertilisers or mixed fertilisers containing chemical fertilisers.

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing fertilisers from abattoir by-products only are included in Class 2115; and (b) in manufacturing manures or fertilisers n.e.c. are included in Class 3487.

Primary Activities

Ammonia aqua, fertiliser grade, mfg	Fertilisers, leaf or foliage type, mfg
Ammonium nitrate mfg	Nitrate of soda
Ammonium nitrate, liquid, mfg	fertiliser mfg
Ammonium phosphate fertiliser mfg	Phosphate, ground, mfg
Ammonium sulphate mfg	Potash fertilisers mfg
Anhydrous ammonia fertiliser mfg	Prilled ammonium nitrate mfg
Chemical fertilisers mfg	Sodium nitrate fertiliser mfg
Chemical fertilisers, mixed, mfg	Superphosphate mfg
	Urea, fertiliser grade, mfg

2752 INDUSTRIAL GASES

This class consists of establishments mainly engaged in manufacturing oxygen, acetylene or other industrial gases (except gases obtained from petroleum mining or refining).

EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in treating crude oil, natural gas or condensate to produce purified natural gas or liquefied hydrocarbon gases (except in conjunction with petroleum refining) are included in Class 1300; (b) in recovering or manufacturing hydrocarbon gases in conjunction with petroleum refining are included in Class 2770; and (c) in manufacturing town gas from coal or petroleum are included in Class 3620.

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u> - contd
	2752	INDUSTRIAL GASES - contd
		Primary Activities
		Acetylene gas mfg Hydrogen mfg
		Argon mfg Neon mfg
		Carbon dioxide gas mfg Nitrogen mfg
		Carbon monoxide mfg Nitrous oxide mfg
		Dry ice mfg Oxygen mfg
		Helium mfg
	2753	SYNTHETIC RESINS AND RUBBER
		This class consists of establishments mainly engaged in manufacturing plastics materials, synthetic resins or synthetic rubber.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing organic industrial chemicals n.e.c. are included in Class 2754; and (b) in manufacturing synthetic resin adhesives or plastic adhesives are included in Class 2768.
		Primary Activities
		Acrylic resins mfg Methylstyrene mfg
		Acrylonitrile-butadiene- Phenol formaldehyde mfg
		styrene mfg Phenol resins mfg
		Alkyd resins mfg Plastics raw materials
		Allyl plastics mfg mfg
		Aminoaldehyde resins mfg Polyamide resins mfg
		Carbon black mfg Polyester resins mfg
		Casein, hardened, mfg Polyethylene resins mfg
		Cellulose acetate mfg Polymethacrylate mfg
		Cellulose nitrate mfg Polypropylene resins
		Cellulosic resins mfg mfg
		Coal tar resins mfg Polystyrene mfg
		Cresol formaldehyde mfg Polyurethane resins mfg
		Epoxy resins mfg Polyvinyl acetate mfg
		Ethyl cellulose mfg Polyvinyl chloride
		Fluorocarbon resins mfg compounds mfg
		Gelatin, chemically Polyvinyl chloride
		hardened, mfg resins mfg (polymer)
		Melamine formaldehyde Protein, hardened, mfg
		resins mfg Rosin esters mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u> - contd
	2753	SYNTHETIC RESINS AND RUBBER - contd
		Primary Activities - contd
		Styrene butadiene resins mfg
		Styrene butylene resins mfg
		Styrene resins mfg
		Synthetic resins mfg (except adhesives)
		Synthetic rubber mfg
		Urea formaldehyde resins mfg
		Urea resins mfg
		Urethane resins mfg
		Vinyl chloride copolymers mfg
		Vinyl resins mfg
		Vulcanised fibre mfg
	2754	ORGANIC INDUSTRIAL CHEMICALS N.E.C.
		This class consists of establishments mainly engaged in manufacturing organic industrial chemicals n.e.c.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged: (a) in manufacturing plastics materials, synthetic resins or synthetic rubber are included in Class 2753; and (b) in manufacturing synthetic resin adhesives or plastic adhesives are included in Class 2768.
		Primary Activities
		Acetaldehyde mfg
		Acetic acid mfg
		Acetic anhydride mfg
		Acetin mfg
		Acetone mfg
		Acetone redistilling or re-refining
		Acetylsalicylic acid mfg
		Acids, organic, mfg n.e.c.
		Alcohol, absolute, mfg
		Alcohol, industrial, mfg
		Amyl acetate mfg
		Amyl alcohol mfg
		Aniline dyes mfg
		Aniline oil mfg
		Ascorbic acid mfg
		Azo dyes mfg
		B.H.C. mfg (except prepared insecticide)
		Butadiene mfg
		Butyl acetate mfg
		Butyl alcohol mfg
		Carbolic acid mfg
		Carbon bisulphide mfg
		Carbon disulphide mfg
		Carbon tetrachloride mfg
		Chemical colours, organic, mfg (except prepared tinting colours for paints)
		Chloroform mfg
		Citric acid mfg
		Cresylic acid mfg
		Cuprene, organic, mfg
		Cyclic plasticisers mfg
		D.D.T. mfg (except prepared insecticide)

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u> - contd
	2754	ORGANIC INDUSTRIAL CHEMICALS N.E.C. - contd
		Primary Activities - contd
		Dibutyl phthalate mfg Plasticisers mfg
		Di-iso-octyl phthalate mfg Polymeric plasticisers mfg
		Dye intermediates mfg Power alcohol mfg
		Dyes mfg (except hair dyes) Rennin mfg
		Dyestuffs mfg Rosin mfg
		Ethyl acetate mfg Spirits, non-potable, mfg n.e.c.
		Ethyl alcohol mfg Stearine pitch mfg
		Ethyl formate mfg Stearate or stearic acid mfg
		Ethylene mfg Tannic acid mfg
		Ethylene oxide mfg Tanning compounds, organic, mfg
		Fatty acids mfg Tannins mfg
		Fluorocarbons mfg Tartaric acid mfg
		Formaldehyde mfg T.D.E. mfg (except prepared insecticide)
		Industrial chemicals, organic, mfg n.e.c. Thinners, paint, redistilling or re-refining
		Lactic acids mfg Toluol mfg
		Lake colours mfg Trichloroethylene mfg
		Methanol mfg Tricresyl phosphate mfg
		Methyl alcohol mfg Turpentine mfg (except mineral turpentine)
		Methyl methacrylate mfg Turpentine, mineral, redistilling or re-refining
		Methylated spirits mfg Urea mfg (except fertiliser grade)
		Naphtha, crude, mfg Vinyl acetate monomer mfg
		Natural resins mfg White spirit, non-potable, mfg (except from petroleum)
		Nitrobenzene mfg White spirit, non-potable, redistilling or re-refining
		Nitrocellulose mfg Wood alcohol mfg
		Nitromethane mfg Xylol mfg
		Nitroparaffins mfg
		Oil treating compounds mfg
		Oleic acid mfg
		Oxalic acid mfg
		Phenol mfg
		Phthalic anhydride esters mfg
		Pigments, organic, mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u> - contd
	2755	INORGANIC INDUSTRIAL CHEMICALS N.E.C.
		This class consists of establishments mainly engaged in manufacturing inorganic industrial chemicals n.e.c.
		EXCLUSIONS/REFERENCES: Establishments mainly engaged in manufacturing cooking or table salt are included in Class 2176.
		Primary Activities
		Acids, inorganic, mfg
		Alkalis mfg
		Aluminium sulphate mfg
		Ammonia mfg (except fertilizer grade)
		Ammonium persulphate mfg
		Barium sulphate, precipitated, mfg
		Bone char mfg
		Boracic acid mfg
		Borax mfg
		Boric acid mfg
		Cadmium pigments mfg
		Calcium arsenate mfg
		Calcium carbide mfg
		Calcium chloride mfg
		Carbide mfg
		Charcoal mfg
		Chemical colours, inorganic, mfg (except prepared tinting colours for paints)
		Chloride of lime mfg
		Chlorine mfg
		Chrome oxide mfg
		Chromium green oxide mfg
		Copper sulphate mfg
		Cuprene, inorganic, mfg
		Degreasing compounds mfg
		Glaubers salt mfg
		Graphite, artificial, mfg
		Hydrochloric acid mfg
		Hydrofluoric acid mfg
		Hydrogen peroxide mfg
		Hydrogen sulphide mfg
		Industrial chemicals, inorganic, mfg n.e.c.
		Lampblack mfg
		Lead arsenate mfg
		Lead chromate mfg
		Litharge mfg
		Lithopone mfg
		Muriatic acid mfg
		Nitre cake mfg
		Nitric acid mfg
		Phosphoric acid mfg
		Phosphorus mfg
		Pigments, inorganic, mfg
		Potassium carbonate mfg
		Potassium hydroxide mfg
		Prussian blue mfg
		Red lead mfg
		Salt cake mfg
		Salt refining (except cooking or table salt)
		Silicates mfg
		Soda ash mfg
		Sodium alginate mfg
		Sodium aluminate mfg
		Sodium antimonate mfg
		Sodium benzoate mfg
		Sodium bicarbonate mfg
		Sodium bisulphate mfg
		Sodium borate mfg
		Sodium carbonate mfg
		Sodium cyanide mfg
		Sodium hydroxide mfg
		Sodium metasilicate mfg

Australian Standard Industrial Classification : Detailed Classification

DIVISION C : MANUFACTURING - contd

SUBDIVISION 27 : CHEMICAL, PETROLEUM AND COAL PRODUCTS - contd

Group	Class	Title and Description
275		<u>BASIC CHEMICALS</u> - contd
	2755	INORGANIC INDUSTRIAL CHEMICALS N.E.C. - contd
		Primary Activities - contd
		Sodium mfg
		Sodium peroxide mfg
		Sodium silicate mfg
		Sodium sulphate mfg
		Sodium sulphide mfg
		Sulphur compounds mfg
		Sulphur dioxide mfg
		Sulphuric acid mfg
		Tanning compounds, inorganic, mfg
		Titanium dioxide mfg
		Titanium pigments mfg
		Ultramarine mfg
		Vitreous enamel frits mfg
		Water treating compounds mfg
		Waterproofing compounds mfg
		White lead mfg
		Zinc chloride mfg
		Zinc oxide mfg
276		<u>OTHER CHEMICAL PRODUCTS</u>
	2761	AMMUNITION, EXPLOSIVES AND FIREWORKS
		This class consists of establishments mainly engaged in manufacturing ammunition, explosives, fireworks or matches.
		Primary Activities
		Ammunition mfg
		Blasting powder mfg
		Bombs mfg
		Bullets mfg
		Caps, detonating or blasting, mfg
		Caps, percussion, mfg
		Cartridges mfg (ammunition)
		Cordite mfg
		Detonators mfg
		Dynamite mfg
		Explosives mfg
		Fireworks mfg
		Flares mfg
		Fuse, explosive, mfg
		Gelatin base blasting explosives mfg
		Gelignite mfg
		Grenades mfg
		Gun cotton mfg
		Gunpowder mfg
		Match boxes mfg
		Matches mfg
		Mines or depth charges mfg
		Nitroglycerine mfg
		Primers, shell, mfg
		Pyrotechnic goods mfg
		Safety fuse mfg
		Shells mfg (munitions)
		Signal flares mfg